

ARCHITECTURAL

Wet Cast Stonework Repair

Open Chips

- 1. Clean out the chip to provide a clean key for repair material
- 2. Seal the chip with a proprietary P.V.A material to provide a good bond
- 3. Mix the repair mix with white cement at a ratio of 5:1 and include a proprietary bonding agent to the mix as recommended
- 4. For small chips it may be necessary to sieve repair mix prior to adding water
- 5. Ensure the repair is kept damp and protected to enable full hydration of the cement
- 6. After approximately 3 days, lightly etch the repair with a dilute solution of Hydrochloric Acid and water
- 7. Apply the acid/water mix with a soft brush to the local repair, rinse with clean water once the foaming action has ceased
- 8. Thoroughly brush with a stiff brush and clean water to remove any acid residue

Please note:

- 1. Do not use metal tools during the repair or surface dressing as this may well discolour the finished work.
- 2. Ensure protection from drying winds and direct sunlight for approximately 3/5 days
- 3. When mixing the facing material ensure that the water content is the minimum required to obtain a semi-dry consistency.
- 4. We would recommend a trial repair be carried out on an inconspicuous area prior to commencement of any remedial work.
- 5. When mixing the acid with the water, and when etching, ensure personal protective equipment in worn. Refer to acid supplier's data sheets.
- 6. When acid etching be mindful to protect surrounding areas